



Formaldehyde emission chamber test

Standard method

EN 14080:2013 "Timber structures - Glued laminated timber - Requirements"

Chamber size

1 m³

Temp & RH

 23 ± 0.5 °C, 45 ± 3 %

Air exchange rate

1/h

Loading factor

 $0.3 \text{ m}^2/\text{ m}^3$

Size of test specimens

0.56x0.125x 0.142 m. 4 glue joints. Total exposed area: 0.3 m².

Edge sealing

The cut edges were sealed

Conditioning

Direct to chamber

Sample type & id

Grip Pro Plus

Glue system

Grip Pro Plus (A011) 100:30.

Glue amount

480 g/m²

Pressing conditions

TA 30 min, press overnight 8 kg/m2

Production /order date

January 15, 2016

Arrival date

January 15

Test period

January 19-February 1

Test results

Sample id	Steady state emission value (mg/m³)
GPP	0.01

Notes

- The measurement uncertainty is 15 % (including a coverage factor of 2). The evaluation of the uncertainty is based on the principles given in *The Guide to the Expression of Uncertainty in Measurement*, 1993 (GUM) and has been made according to SP Rapport 2000:17 (see report 02 AA 032-rev 1).
- 2. In order to determine the steady-state concentration 10 analyses during a period of 13 days have been made. Since the values for the last 6 measurements are low, the data have not been fitted to the power function. The emission value is given as the average of the last six measurements (=0.005 mg/m³) rounded to the next 0.01 mg/m³. According to the standard the result is given as 0.01 mg/m³.

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Report

16 F6 001

Date

2016-02-09

Project nr

3663-16, OF 12337

Customer

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Company

Casco Adhesives

Distribution

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Primary data

Formaldehyd 368

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